

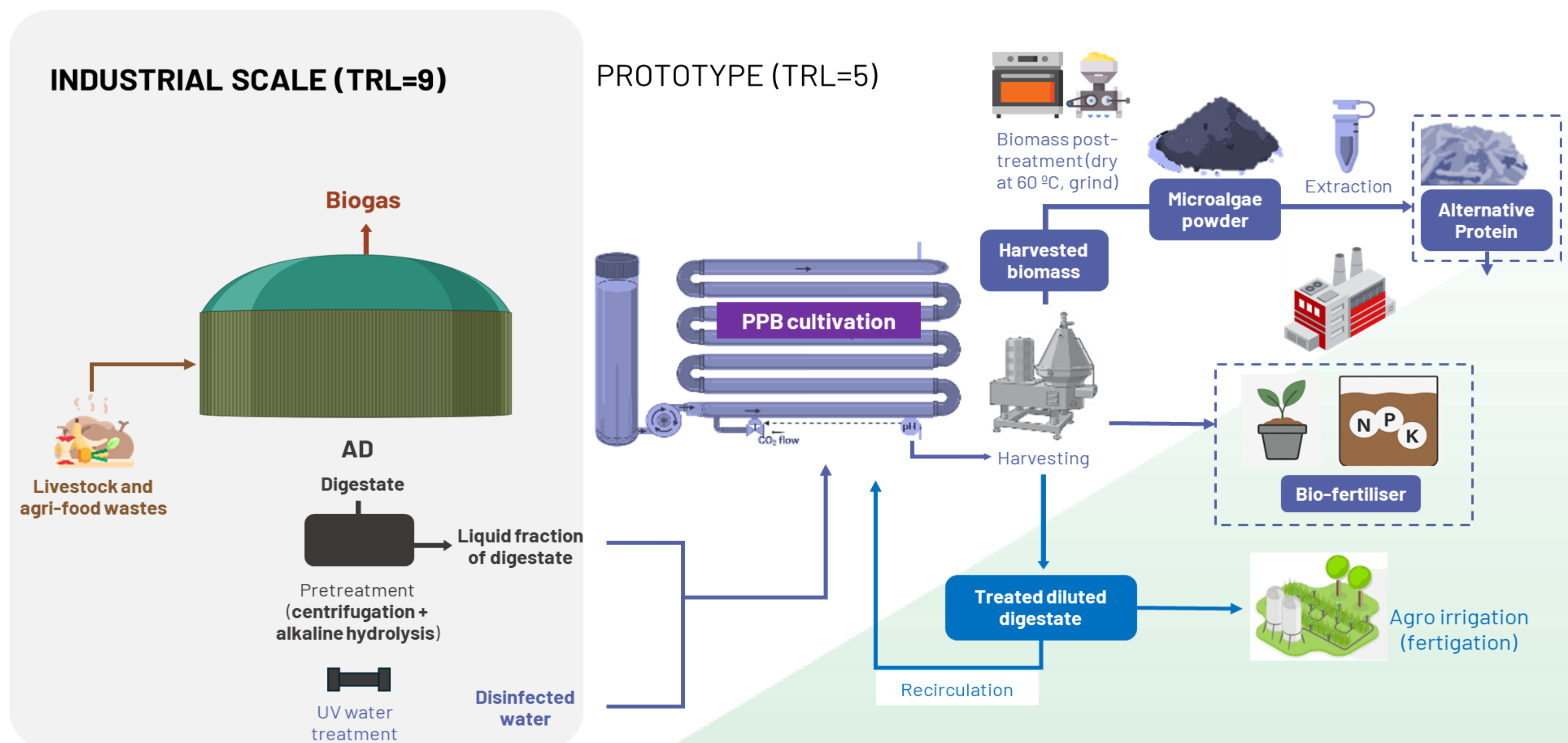
# Implementing Circular Economy in the livestock sector by using purple phototrophic bacteria. SEMPRE-BIO and DEPURHOB approach

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## Introduction:

**Anaerobic digestion** (AD) is a sustainable technology for **livestock waste** management. AD poses the challenge of valorising **DIGESTATE** streams, which are rich in nutrients (N,P,K), but their mismanagement poses risks of diffuse pollution. The **SEMPRE-BIO** and **DEPURHOB** projects aim to develop sustainable bioprocesses based on **Purple phototrophic bacteria (PPB)** to contribute to **Circular bioeconomy** by producing **ALTERNATIVE PROTEIN** and **BIOFERTILISERS** from **food waste and livestock digestates**.



## Main results:

PPB showed high growth rates in 10% (v/v) diluted digestate (up to 4.1 d<sup>-1</sup>) and typical nutrient consumption (COD: N:P ≈ 100:7:2). But with 50% diluted digestate, growth rates decreased to 0.7–0.8 d<sup>-1</sup>. Inhibitory factors such as increased pH (>8.7), high organic load (9.80–15.59 g COD·g VSS<sup>-1</sup>), and accumulation of free ammonia (157–159 mg·L<sup>-1</sup> N-NH<sub>3</sub>) restricted the efficiency of the process.

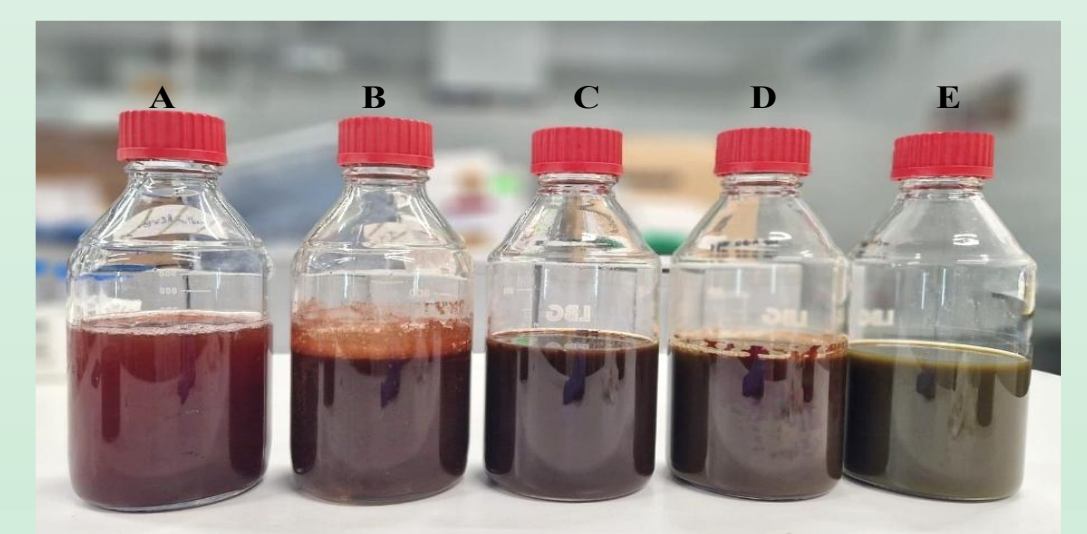


Fig. 1: PPB grown in diverse diluted digestate streams.

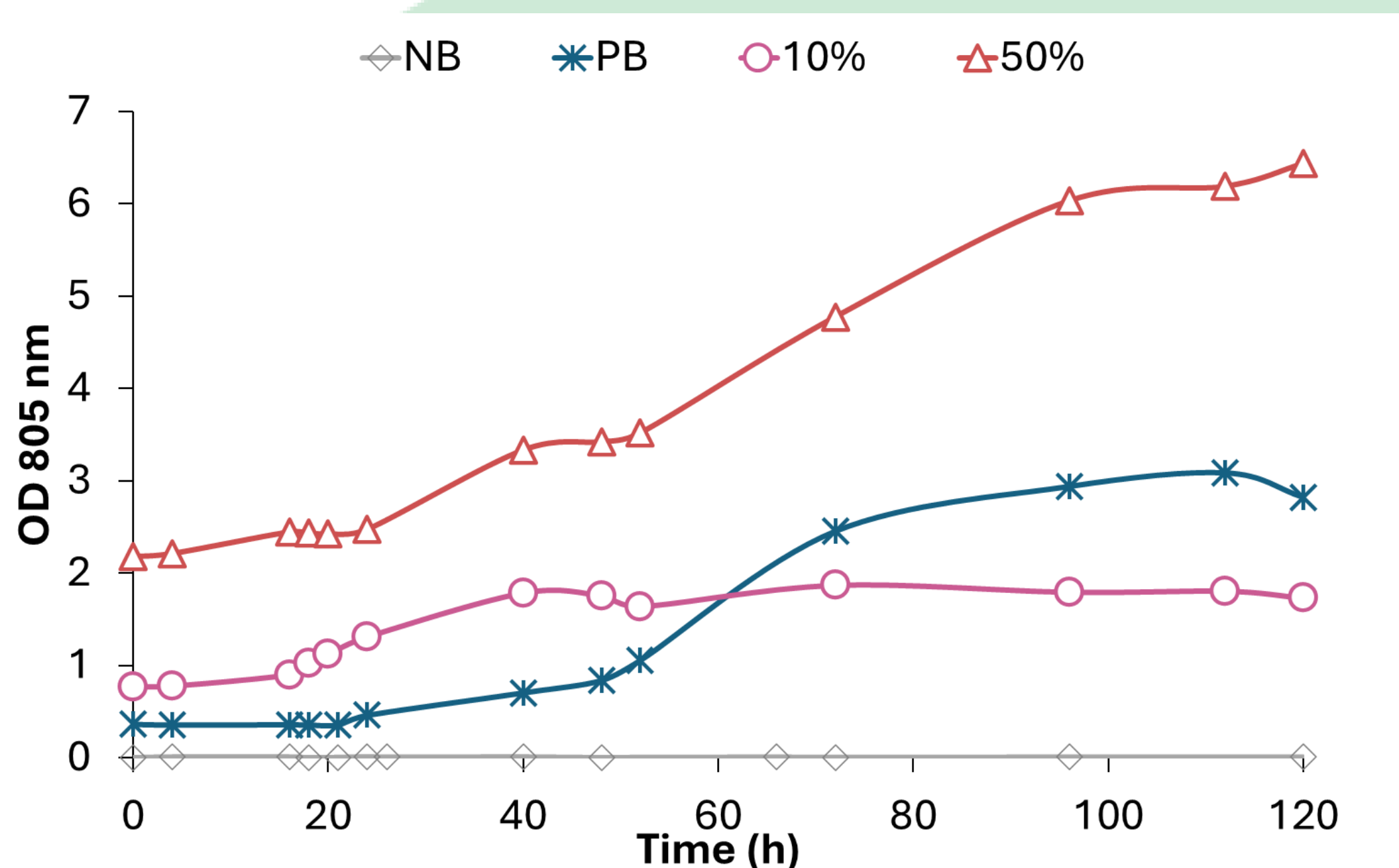


Fig 2. Growth curves at 805 nm for PPB cultures. NB: negative-blank. PB: positive-blank. 10%: digestate 10% v/v. 50%: digestate 50% v/v.

|     | N(%) | P2O5(%) | K2O(%) | Corg(%) |
|-----|------|---------|--------|---------|
| BP  | 6.4  | 1       | 2.8    | 33      |
| 10% | 5.7  | 1       | 2.7    | 39      |
| 50% | 4.8  | 0.9     | 5.7    | 27      |

Legal requirements (Regulation 2019/1009): Corg>15%; N+P+K>4%

## Future work:

- Process upscaling (outdoor)
- Testing fertilising capacity of PPB
- Legislative barriers of digestate
- Patent analysis
- Market analysis

## Acknowledgements

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